



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-607-511
Job Sheet 172498



Part No: D350-607-511

Job Qty: 3 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 3/30/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C
ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	3 Ea	3/30/18		0.00	0.00	Start Up Stores/Pkg-2			MAR 05 2018
140	Packaging	3 pcs	3/30/18		0.00	0.00	Packaging1-3			MAR 06 2018
150	QC	3 pcs	3/30/18		0.00	0.00	QC4			
155	DC	3 pcs	3/30/18		0.00	0.00	DC			
160	Packaging	3 pcs	3/30/18		0.00	0.00	Packaging3-1			
170	QC21-FG	3 Ea	3/30/18		0.00	0.00	QC21			MAR 18 2018

Part Op 155 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007
Descriptions:

MAR 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	60 Ea (20 ea)	90-Start up Operation	
AN4-42A	Bolt	12 Ea (4 ea)	90-Start up Operation	
AN6-13A	Bolt	6 Ea (2 ea)	90-Start up Operation	
D3501-1	Bushing	24 Ea (8 ea)	90-Start up Operation	
D3910-3	Crosstube Lug	6 Ea (2 ea)	90-Start up Operation	
D3910-5	Crosstube Lug	3 Ea (1 ea)	90-Start up Operation	
D3910-7	Crosstube Lug	3 Ea (1 ea)	90-Start up Operation	
D3984	Rubber Extrusion, Crosstube (\$ Per Foot)	6 Ea (2 ea)	90-Start up Operation	
D4148-041	Fwd Crosstube Lug Assembly	3 Ea (1 ea)	90-Start up Operation	
D4149-041	Aft Crosstube Lug Assembly	3 Ea (1 ea)	90-Start up Operation	
D4775-041	Strut Assembly	6 Ea (2 ea)	90-Start up Operation	
D4776-3	Skidtube Clevis	6 Ea (2 ea)	90-Start up Operation	
MS21042L4	Nut	72 Ea (24 ea)	90-Start up Operation	
MS21042L6	Nut	6 Ea (2 ea)	90-Start up Operation	
NAS1149F0432P	Washer	120 Ea (40 ea)	90-Start up Operation	
NAS1149F0663P	Washer	12 Ea (4 ea)	90-Start up Operation	
D4085-3	Placard	3 Ea (1 ea)	90-Start up Operation	
D4713-1	Spacer	3 Ea (1 ea)	90-Start up Operation	
MS3367-5-0	Tie Wrap	3 Ea (1 ea)	90-Start up Operation	

001288



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Container No: S048634



Part: D350-607-511

Job No: 172498

Serial No/Batch: S048634

Revision:

Inspector:

Date: 03/07/10

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	60	614	0
	AN4-42A	12	61	0
	AN6-13A	6	29	0
	D3501-1	24	176	0
	D3910-3	6	53	0
	D3910-5	3	21	0
	D3910-7	3	35	0
	D3984	6	50	0
	D4085-3	3	37	0
	D4148-041	3	17	0
	D4149-041	3	17	0
	D4713-1	3	7	0
	D4775-041	6	20	0
	D4776-3	6	28	0
	MS21042L4	72	1,437	0
	MS21042L6	6	590	0
	MS3367-5-0	3	29	0
	NAS1149F0432P	120	1,448	0
	NAS1149F0663P	12	72	0
Part Specifications				
Specifications could not be found.				

Plex 2/20/18 10:33 AM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001288	S046842	AN4-14A	Bolt	S027723	Start Up Stores/Pkg-2	60
001288	S000665	AN4-42A	Bolt		Start Up Stores/Pkg-2	1
001288	S046840	AN4-42A	Bolt	S017092	Start Up Stores/Pkg-2	11
001288	Fm138409-0	AN6-13A	Bolt		Start Up Stores/Pkg-2	1
001288	S046833	AN6-13A	Bolt	S015693	Start Up Stores/Pkg-2	5
001288	F163863	D3501-1	Bushing		Start Up Stores/Pkg-2	19
001288	S046828	D3501-1	Bushing	F165383	Start Up Stores/Pkg-2	5
001288	F159714	D3910-3	Crosstube Lug		Start Up Stores/Pkg-2	4
001288	S046790	D3910-3	Crosstube Lug	S038200	Start Up Stores/Pkg-2	2
001288	S046802	D3910-5	Crosstube Lug	S007767	Start Up Stores/Pkg-2	3
001288	S007915	D3910-7	Crosstube Lug	S007770	Start Up Stores/Pkg-2	3
001288	S046848	D3984-030	Rubber Extrusion, Crusstube, 3"	S030627	Start Up Stores/Pkg-2	24
001288	S038575	D4085-3	Placard	S038551	Start Up Stores/Pkg-2	2
001288	S046779	D4085-3	Placard	S042238	Start Up Stores/Pkg-2	1
001288	S046776	D4148-041	Fwd Crosstube Lug Assembly	S043168	Start Up Stores/Pkg-2	3
001288	S041255	D4149-041	Aft Crosstube Lug Assembly	S025837	Start Up Stores/Pkg-2	2
001288	S046775	D4149-041	Aft Crosstube Lug Assembly	S042802	Start Up Stores/Pkg-2	1
001288	S046818	D4713-1	Spacer	S044152	Start Up Stores/Pkg-2	3
001288	S042273	D4775-041	Strut Assembly	S042265	Start Up Stores/Pkg-2	2
001288	S042559	D4775-041	Strut Assembly	S042326	Start Up Stores/Pkg-2	2
001288	S047728	D4775-041	Strut Assembly	S046784	ST357	2
001288	S046814	D4776-3	Skidtube Clevis	S040182	Start Up Stores/Pkg-2	6
001288	S046808	MS21042L4	Nut	S045901	Start Up Stores/Pkg-2	72
001288	S046804	MS21042L6	Nut	S016881	Start Up Stores/Pkg-2	6
001288	S046803	MS3367-5-0	Tie Wrap	F123164	Start Up Stores/Pkg-2	3
001288	S046801	NAS1149F0432P	Washer	S034412	Start Up Stores/Pkg-2	72
001288	S026718	NAS1149F0663P	Washer	fm137680-25	Start Up Stores/Pkg-2	12

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/7/18 8:12 AM dart.quirion,sonia

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER